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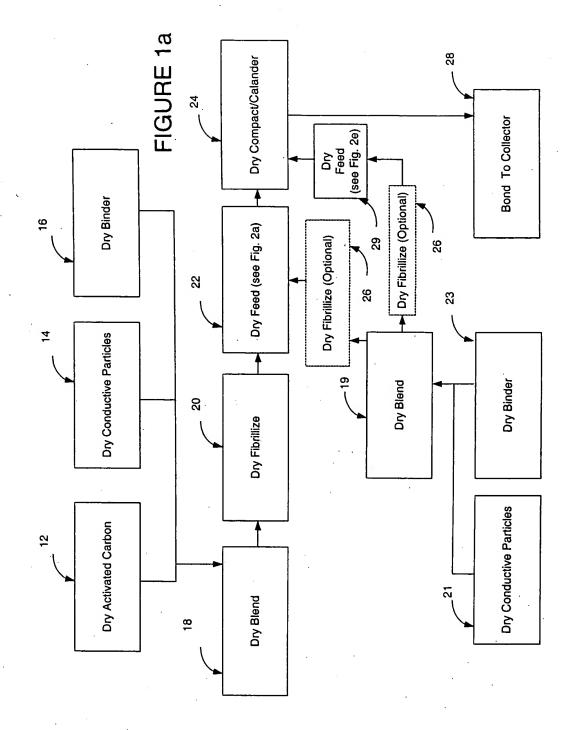
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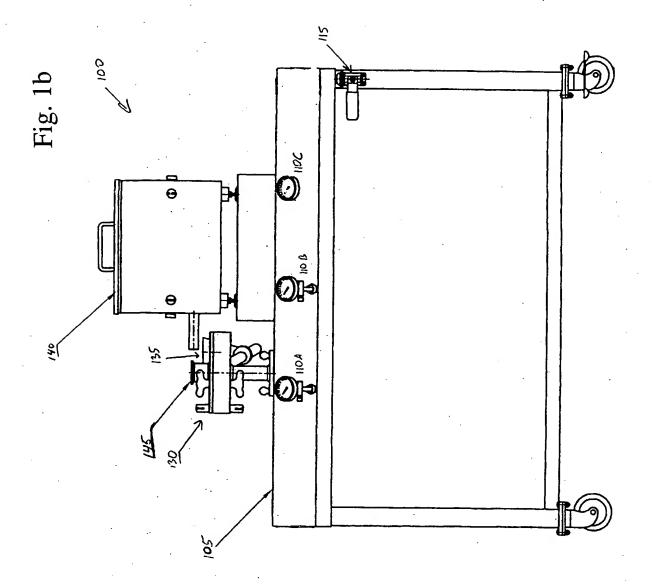
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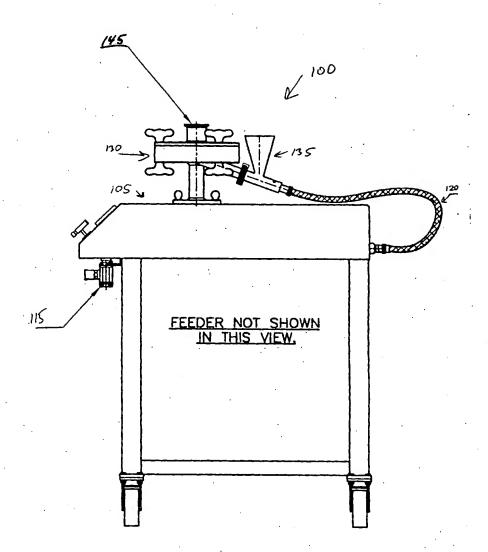


Fig. 1c

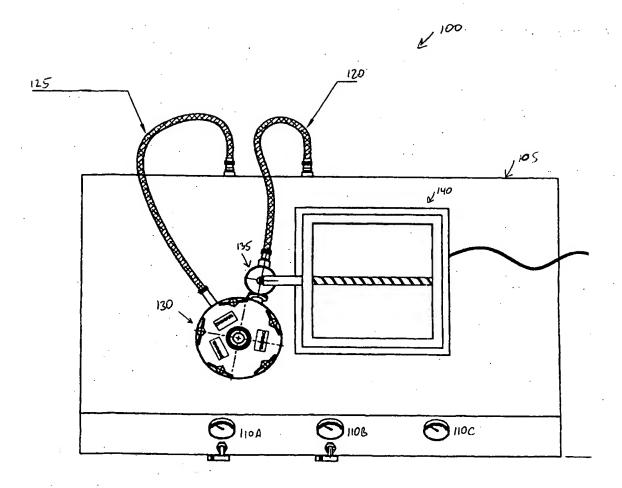


Fig. 1d

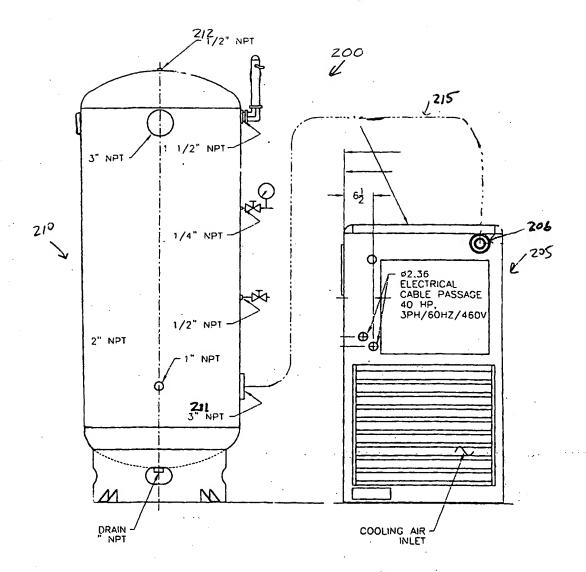
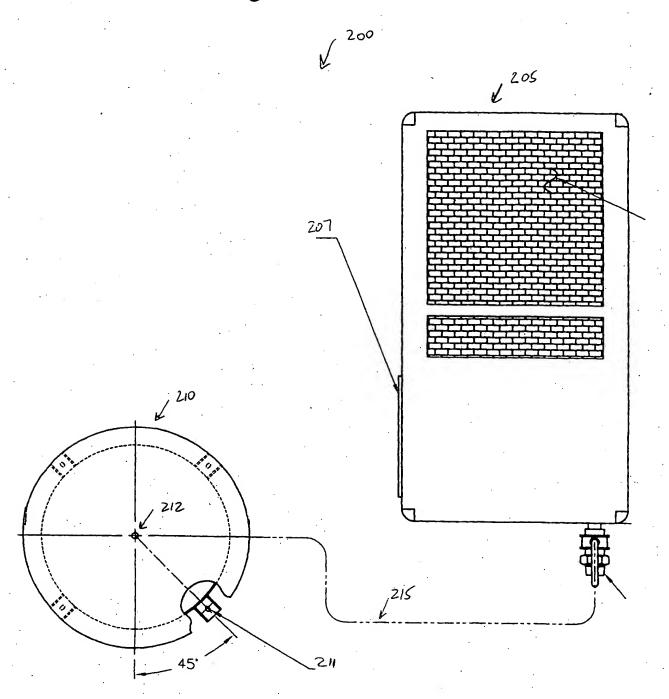


Fig. 1e

Fig. 1f



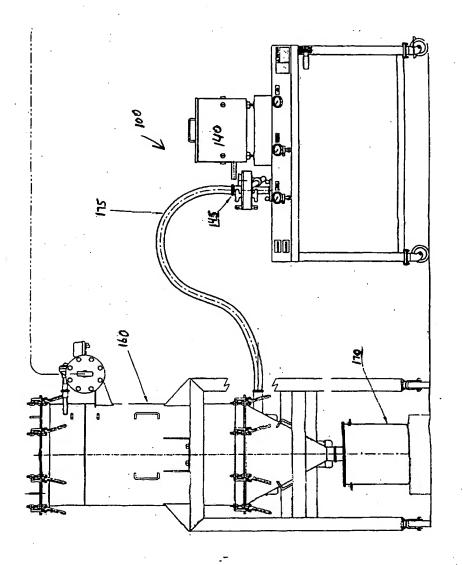


Fig. 1g

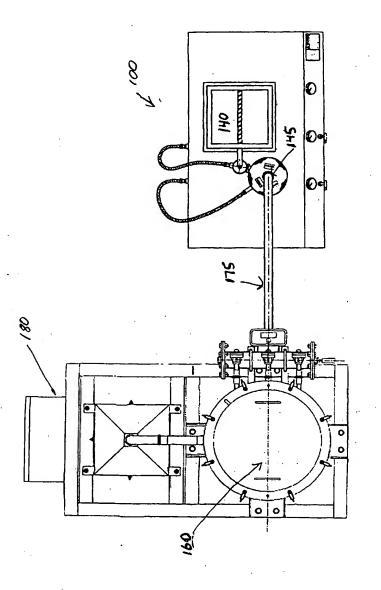


Fig. 1h

Tensile in length (g/mil)

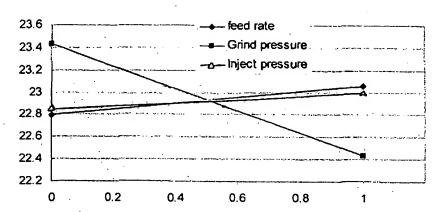


Fig. 1i

Tensile in width (g/mil)

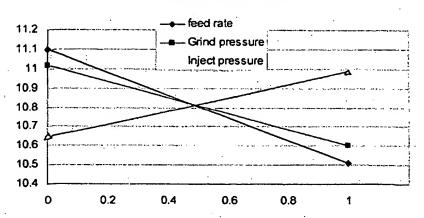


Fig. 1j

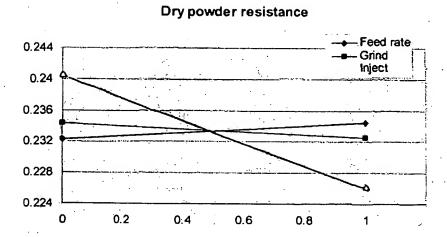


Fig. 1k

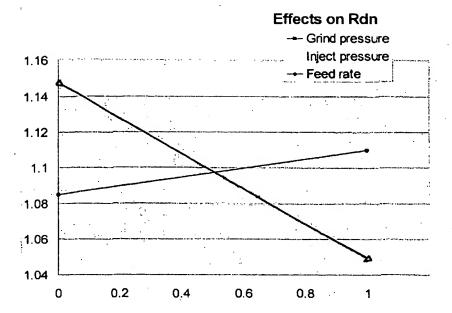


Fig. 1m

Effects on Cup

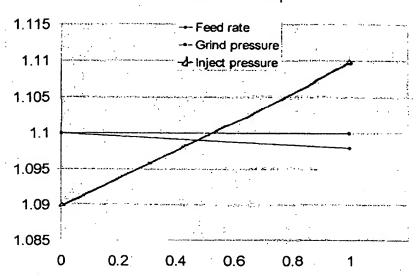


Fig. 1n

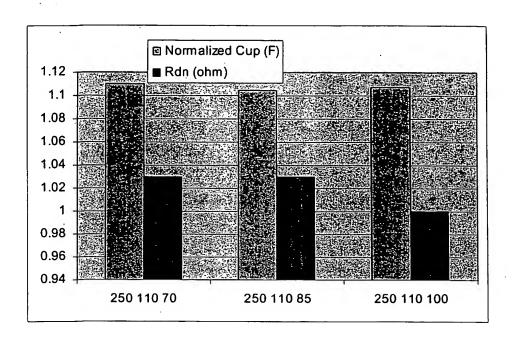


Fig. 1p

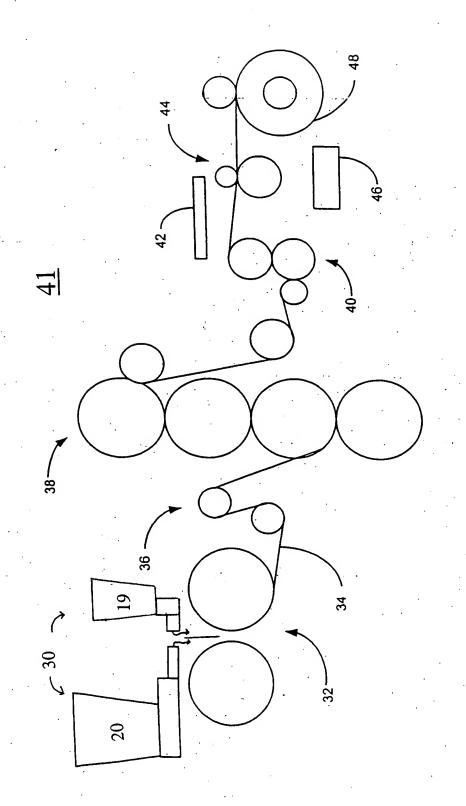
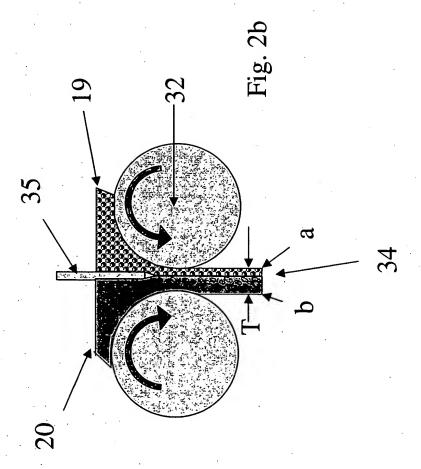
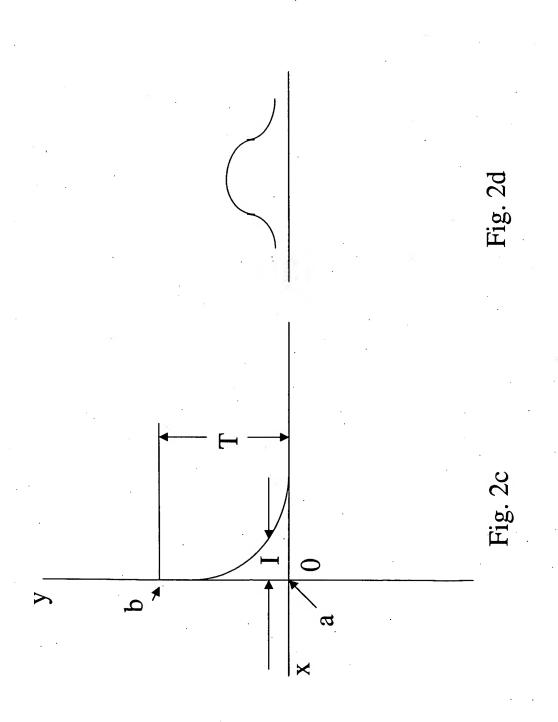
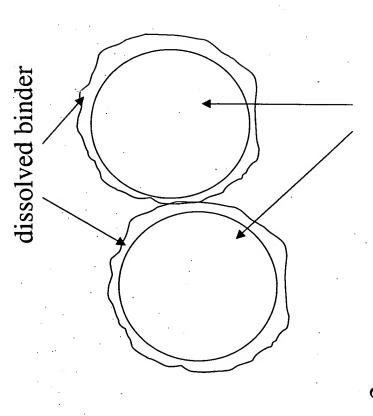


Fig. 2a

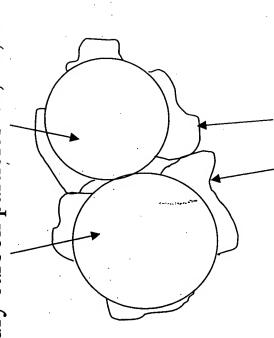






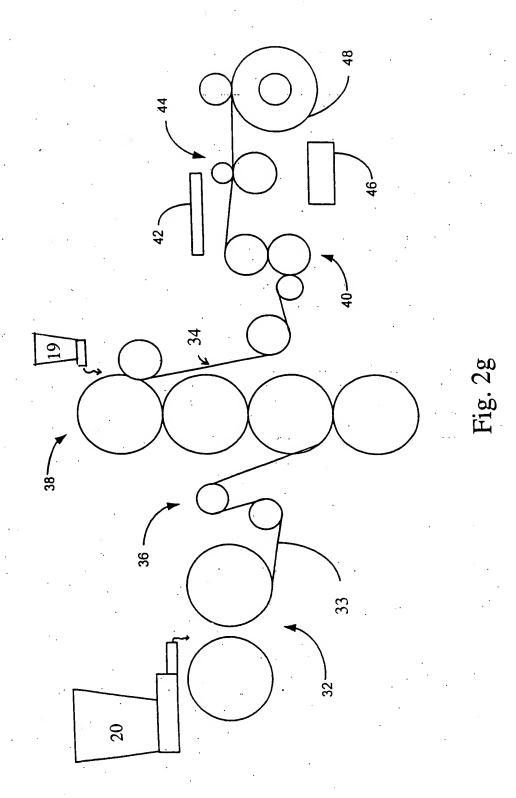
additive based carbon particles

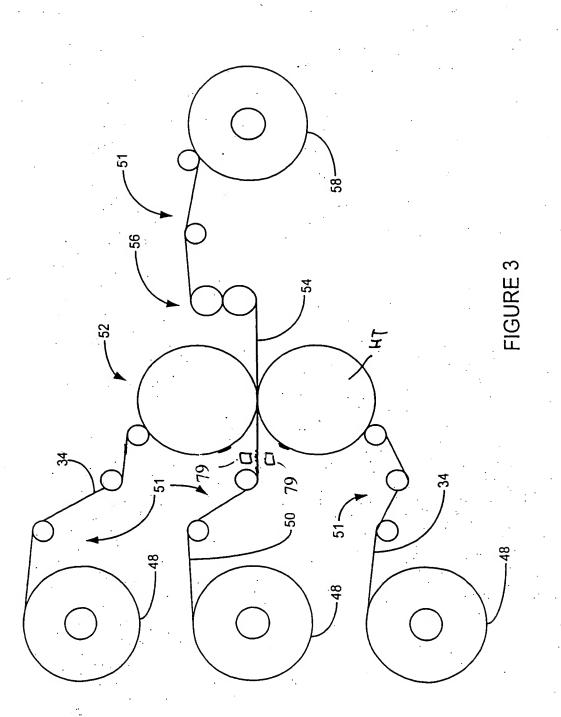
dry carbon particles 12, 14, 21

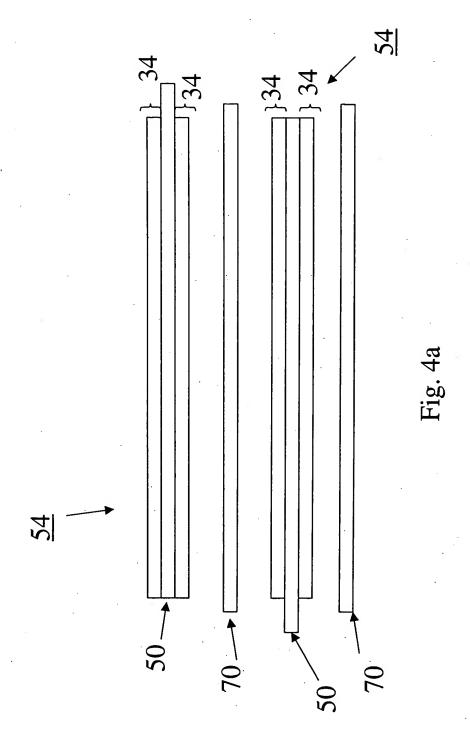


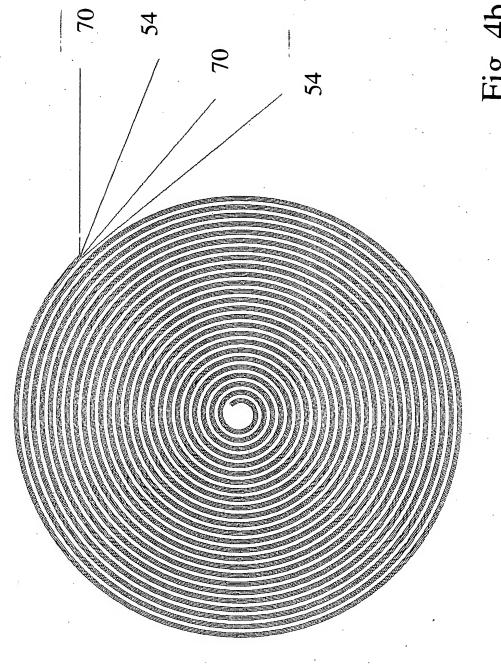
softened dry binder particles 23

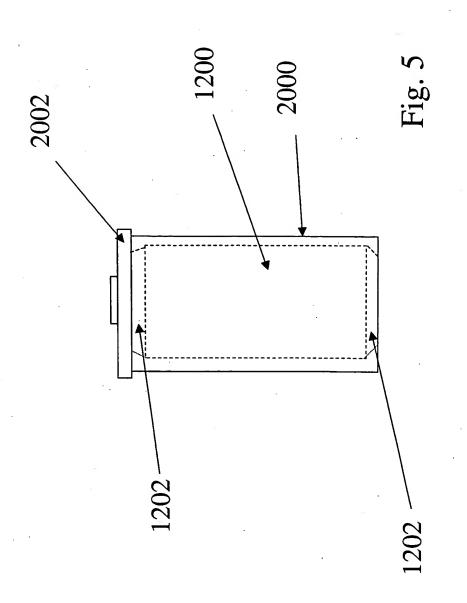
Fig. 2

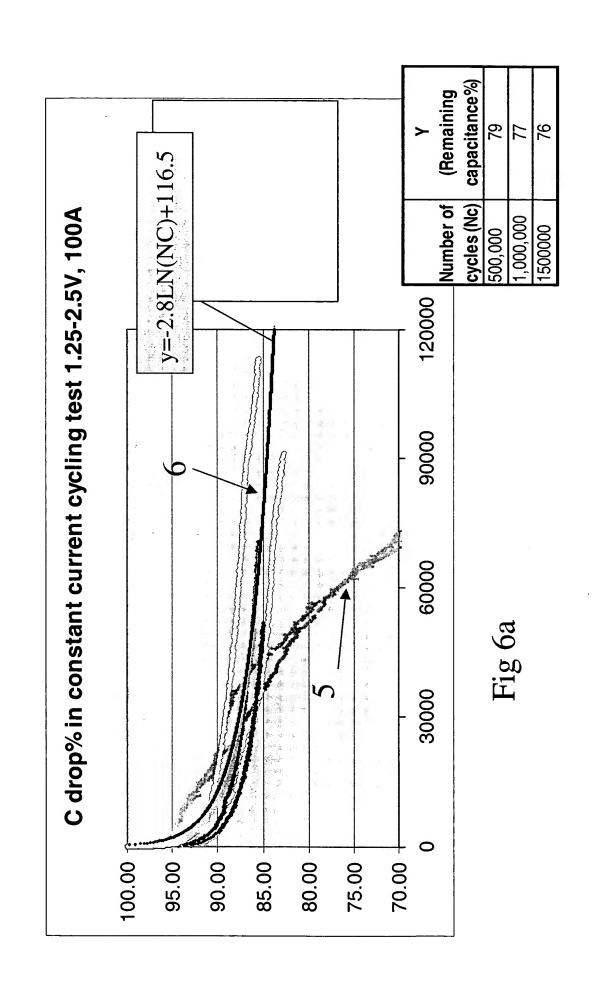












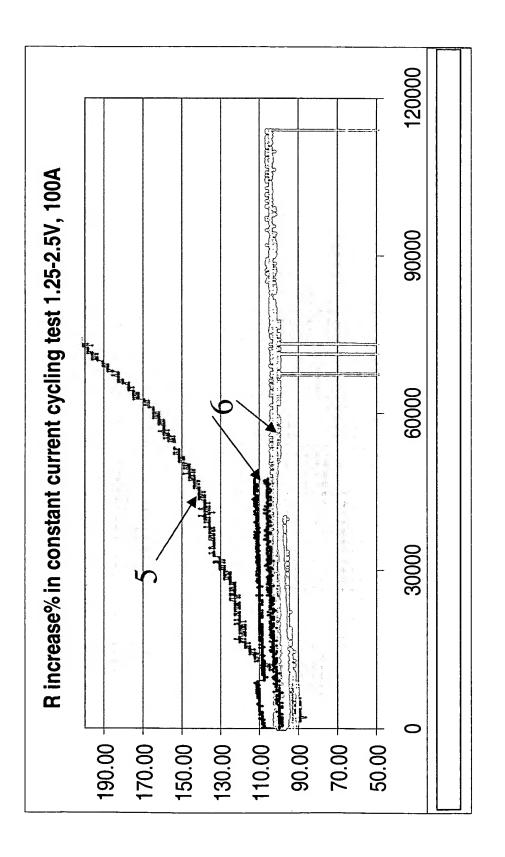


Fig. 6b

